

## ExxonMobil™ LDPE LD 104BR

## Low Density Polyethylene Resin

## Product Description

LD 104BR is an LDPE grade, which offers good optical properties combined with increased stiffness.

## General

Availability <sup>1</sup>	▪ Africa & Middle East	▪ Asia Pacific	▪ Europe
Additive	▪ Antiblock: 1000 ppm	▪ Slip: 750 ppm	▪ Thermal Stabilizer: Yes
Applications	▪ Blend Partner ▪ Bread Bags ▪ Display Packaging Film ▪ Food packaging ▪ Form Fill And Seal Packaging	▪ Freezer Film ▪ High Clarity Film ▪ Lamination Film ▪ Light Duty Shrink Film ▪ Mail Bag	▪ Produce Bags ▪ Salad Bags ▪ Textile Packaging
Revision Date	▪ 03/01/2013		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.925 g/cm <sup>3</sup>	0.925 g/cm <sup>3</sup>	ExxonMobil Method
Melt Index (190°C/2.16 kg)	2.0 g/10 min	2.0 g/10 min	ASTM D1238
Peak Melting Temperature	232 °F	111 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break MD	4000 psi	28 MPa	ASTM D882
Tensile Strength at Break TD	2600 psi	18 MPa	ASTM D882
Elongation at Break MD	130 %	130 %	ASTM D882
Elongation at Break TD	470 %	470 %	ASTM D882
Secant Modulus MD - 1% Secant	38000 psi	260 MPa	ASTM D882
Secant Modulus TD - 1% Secant	46000 psi	320 MPa	ASTM D882
Dart Drop Impact	70 g	70 g	ASTM D1709A
Elmendorf Tear Strength MD	370 g	370 g	ASTM D1922
Elmendorf Tear Strength TD	80 g	80 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	62	62	ASTM D2457
Haze	7.5 %	7.5 %	ASTM D1003

## Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

## Processing Statement

The test specimen were prepared on LD 104BR, 30µm (1.18mil) thick film, using a 200 mm (7.9 in) die, die gap of 1.0 mm (39.4 mil), Blow-Up Ratio of 2.5 and temperature profile of 180 - 190°C (356 - 374°F).

## Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.



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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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